

Barricks

MANUFACTURING COMPANY

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Rectangle Cafeteria – Assembly Instructions



ASSEMBLY INSTRUCTIONS

1. Lay tabletop upside down on a smooth clean surface.
2. Position the large leg base top along the guidelines on the under side of the tabletop. (On an 8' unit, the bases should be inset approximately 16" from the edge of the table. On a 6' unit, the bases should be inset 6"). NOTE: The sway braces should be facing the center of the table.(Fig. 1)
3. Hold the leg braces vertically and insert the screws through the mounting plates and tighten. (Do not over tighten screws because they may strip)
4. With the leg bases in a 90 degree position, secure the attached sway brace to the to the table bottom with the 5/8" screws. Repeat the process for the 2nd large base.
5. For ease of assembly, lay each bench upside down, on two chairs. Place the four chairs approximately 30" apart to allow the tabletop and braces to slide in between. Attach the small leg braces and sway braces to the bench as described in steps 3 and 4. (The 8' benches have only one additional small brace each.)
6. When the bases and braces are properly secured to the tabletop and benches, lift the entire unit and turn over to its upright position.
7. On the Deluxe Models with back rests, mount the back rests after the unit is assembled and set upright.

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